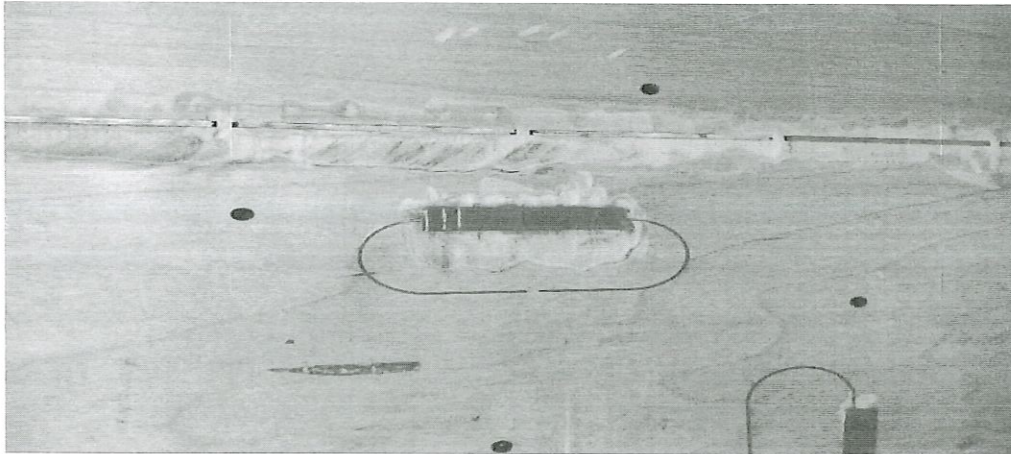


INVESTIGATION REPORT FOR BURSTING OF RX1-4249 CARTON BOX

DIRECT CAUSE METHOD (PROCESS)

- W1: Laguna blade transfer to Lima
> Condition of blade has marking of grinding
- W2: During running there is occurrence of bursting
> Due to over grinding
- W3: The creasing blade was not in good condition.



PRODUCTION ACTION PLAN

- > For endorsement excel monitoring for tooling custodian (History Identification)
- > Request of blade.. To follow up with Sales

TOOLING REPAIR MONITORING							
DATE	TOOL	TOOL IDENTIFICATION	REASON OF REPAIR	DETAILS OF REPAIR	TOOLING IN CHARGE	ILLUSTRATION	REMARKS

Prepared by:

PRODUCTION IE

Reviewed by:

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